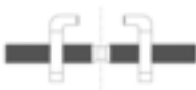


Thread on both clamps and thread each clamp all the way down the thread going in a back and forth motion so any areas that give resistance to make sure it threads smoothly once fully assembled. Try to make sure they are both the same distance from the middle to ensure your clamped workpiece is always centered.



Attack both of the thread ends, the ends can become loose very easily, so its recommended to apply a little glue to make sure it stays but is not necessary. If you glue, it will become impossible to get off later without damaging the thread.



Place assembled thread into the bottom of the base making sure that the clamps are in the grooves of the base. Holding the thread down in the middle of the base with a finger, do a full spin from the jaws being completely closed to completely open to make sure there are no issues with the thread, or bottom of the base and that everything slides smoothly without any snags. Then make sure jaws are spaced the same from the middle and click the top of the base into place locking it into place. Depending on

