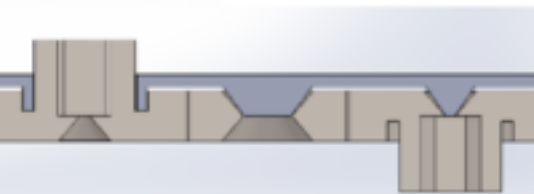
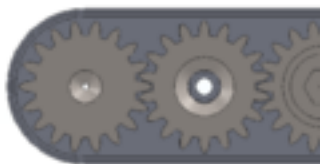
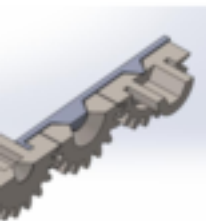
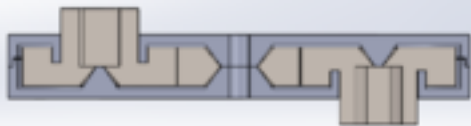
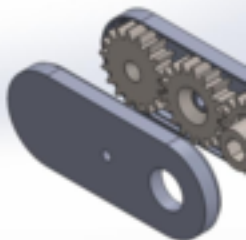
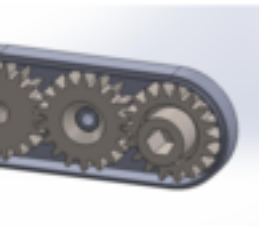


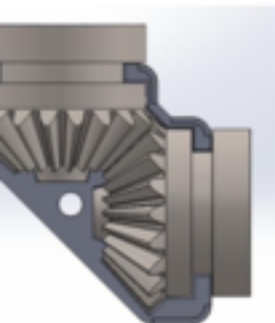
MECHANICAL CLEARANCE DETAILS



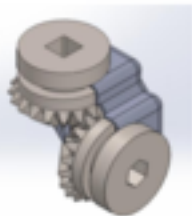
ASSEMBLY DETAIL



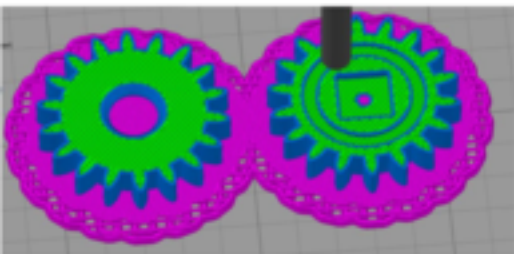
MECHANICAL CLEARANCE DETAILS



ASSEMBLY DETAIL



COMMENDED PRINTING SETTING



Standard printing settings should work with the design, however the following recommendations are to maximize the strength of the gears.

Height: 0.2mm or less

Layers: 1

100% (Note: Use only solid layers to fill the gaps in the teeth.)

85 mm/s